

6061-T6 R0.750" X .058w

Work Order ID 80092

80092

Page 1

February-09-12 4:29:58 PM

Item ID: D2973

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Cross Bolt Spacer

Start Date: 09/02/2012 Start Qty: 50.00

50

Cust Item ID:

Required Date: 23/02/2012 Req'd Qty: 50.00

50

Customer:

Reference:

Approvals:

Process Plan: M.C.J.

Date: 12/02/10

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr

Revision Nbr

D2973

Rev A

100

100

~~Large Fab~~~~Large Fab~~

Hardinge

Hardinge CNC SMALL LATHE

0.00

0.00

Memo

Cut as per Dwg D2973

Deburr

OK 12/03/24

50

110

110

QC

Quality Control

QC2 parts off the machine FAI/FAIB

0.00

Memo

0.00

OK 12/03/24

50

QC8 inspect parts / second check.

OK 12/03/24

50

120

120

Packaging

Packaging

Identify as per dwg & Stock Location LG

0.00

Memo

STOCK IN SKIDTUBE CELL

0.00

OK 12/04/02

50

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 80092***80092***

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February-09-12 4:29:58 PM

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Customer:

Reference:

Approvals:

Process Plan: _____

Date: _____

Tooling: _____

Date: _____

Run Start

NR1

QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Stop

NR2Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

QC21- Final Inspection - Work Order Release

0.00

130

QC

Memo

0.00

Quality Control

12/4/2 JG

12-04-2

W/O:		WORK ORDER CHANGES					
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Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

February-09-12 4:30:01 PM

Page 1

Work Order ID: 80092

80092

Parent Item: D2973

D2973

Parent Item Name: Cross Bolt Spacer

Start Date: 09/02/2012

Required Date: 23/02/2012

Start Qty: 50.00

Required Qty: 50.00

Comments: IPP A00.05.18New IssueEC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M6061T6T0.750W.058		Purchased	No			100	f	168.2500	0.2896	15.24211			

M6061T6T0 750W 058

**

6061-T6 RD Tube .750 x.058W

Location

Loc Qty

Loc Code

MAT015

168.25

10099

24

→ 112652

144.25

15.3 *ml 12/03/24*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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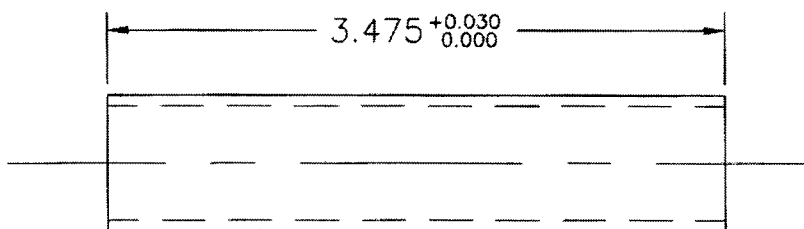


DESIGN <i>RF</i>	DRAWN BY <i>RF</i>	DART AEROSPACE USA, INC. BELLEVUE, WA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2973	REV. A SHEET 1 OF 1
DATE 00.03.13		TITLE CROSS BOLT SPACER SCALE 1:1	
A	00.03.13	NEW ISSUE	

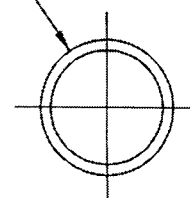
UNCONTROLLED
SUBJECT TO CHANGE
V. 1.0
A. 1.0

80092 *M.C.J.*
12/02/10

RELEASED
00-05-11 *[Signature]*



Ø0.750
(REF)



MATERIAL: 6061-T6 (WW-T-700/6) 0.750 DIA. x 0.058 WALL
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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Dart Aerospace Ltd

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